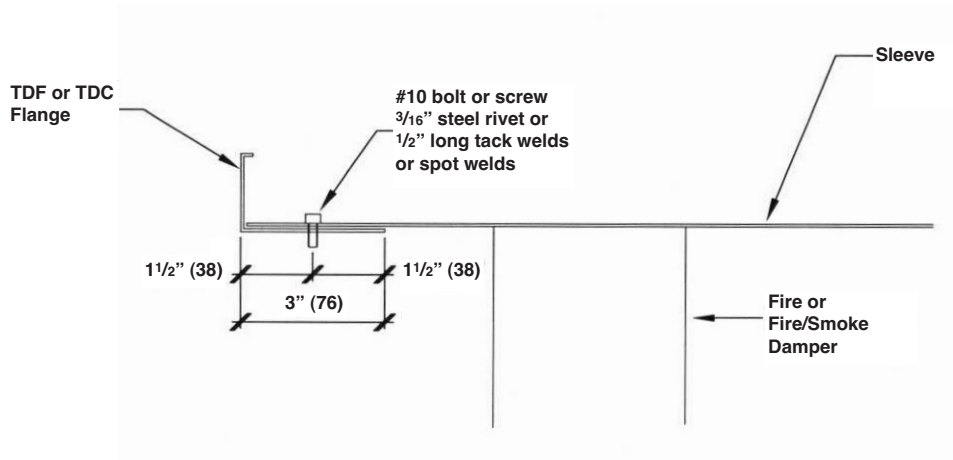


TDF AND TDC FIELD ADD-ON CONNECTIONS INSTALLATION INSTRUCTIONS SUPPLEMENT

GENERAL INSTALLATION

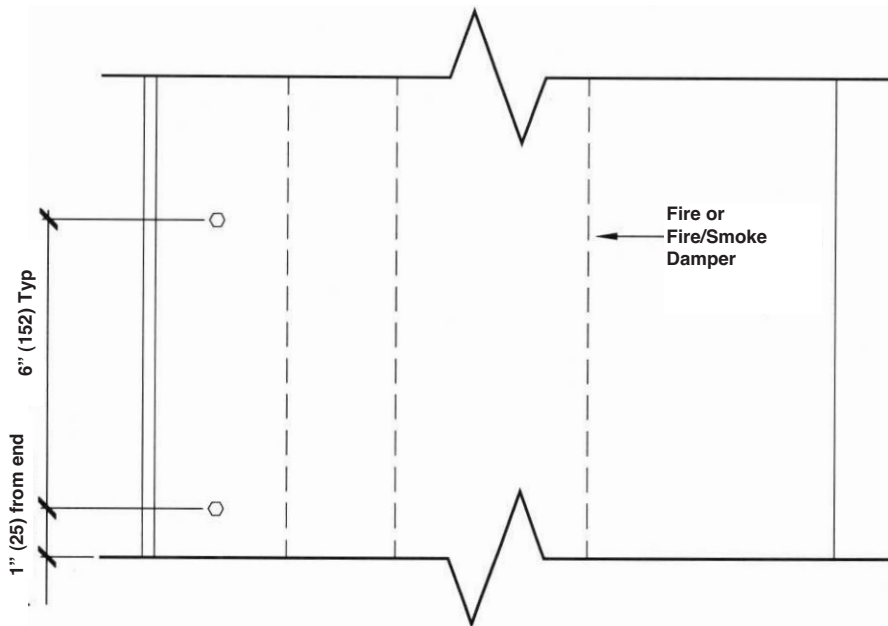
TDF and TDC flanged connections are designed to be roll-formed into the end of the duct or damper sleeve at the time of damper manufacture. If that is not possible, TDF and TDC can be added in the field in accordance with the installation diagram and notes shown below.



IMPORTANT NOTE: The add-on piece of TDF or TDC must be "sealed" to the existing sleeve with one of the following approved break-away sealants:

Hardcast, Inc. - Iron Grip 601
Ecp Duct Seal 44-52

Precision - PA2084T
Design Polymeric - DP 1010



NOTE: Dimensions in () indicate millimeters.

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