

## L6811 STATIONARY LOUVER ROLL FORMED STEEL

### STANDARD CONSTRUCTION

#### FRAME

6" (152) deep, 20 (1.4) gage galvanized steel.

#### BLADES

20 gage (1.4) galvanized steel, J-style blades (formerly "weatherproof") are positioned at 45° angle and spaced approximately 6<sup>11</sup>/<sub>16</sub>" (170) center to center.

#### SCREEN

1/2" (13) mesh 19 gage (1.1) galvanized screen in removable frame. Screen adds approximately 1/2" (13) to louver depth.

#### FINISH

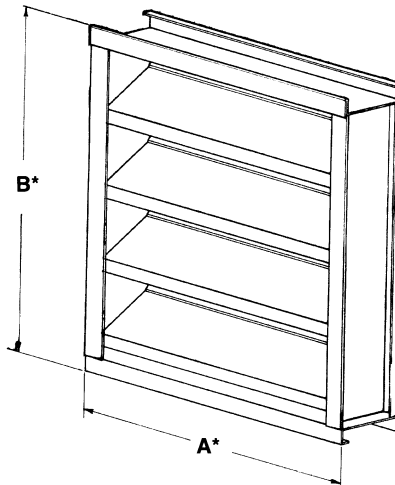
Mill.

#### MINIMUM SIZE

12" wide x 12" high (305 x 305).

#### MAXIMUM FACTORY ASSEMBLY SIZE

64 sq. ft. (6m<sup>2</sup>). Sections must fit into standard enclosed trailer 90" high x 240" deep (2286 x 6096).



### FEATURES

The L6811 offers:

- Architecturally styled hidden mullions for attractive appearance.
- Economical galvanized steel construction.

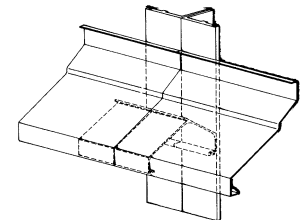
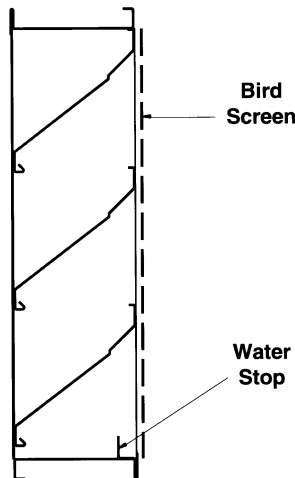
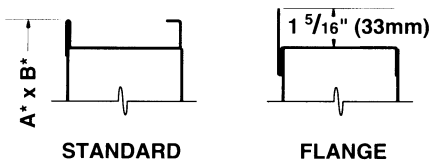
### VARIATIONS

Variations to the basic design of this louver are available at additional cost. They include:

- Extended sill
- Hinged frame
- Front or rear security bars
- Filter racks
- A variety of bird and insect screens
- Selection of finishes: baked enamel (modified fluropolymer), epoxy, integral color and clear anodize, Kynar, Fluorodize and prime coat.
- Heavier, 18 gage (1.2) and 16 gage (1.5) construction.

Consult Ruskin for other special requirements.

### FRAME CONSTRUCTION



Architectural Style  
Hidden Mullion

Dimensions in inches, parenthesis ( ) indicate millimeters.

Units furnished 1/4" (6) smaller than given opening dimensions.

TAG	QTY.	SIZE		FRAME	VARIATIONS
		A*-WIDE	B*-HIGH		

JOB

LOCATION

CONTRACTOR

## SUGGESTED SPECIFICATION

Furnish and install louvers as hereinafter specified where shown on plans or as described in schedules. Louvers shall be stationary type entirely contained within a 6" (152) frame. Louver components (heads, jams, sills, blades & mullions) shall be factory assembled by the louver manufacturer. Louver sizes too large for shipping shall be built up by the contractor from factory assembled louver sections to provide overall sizes required. Louver design shall incorporate structural supports required to withstand a wind load of 20 lbs. per sq. ft. (.96kPa) equivalent of a 90 mph wind - specifier may substitute any loading required).

Louvers shall be Ruskin Model L6811 construction as follows:

Frame: 20 gage (.9) galvanized steel channel

Blades: 20 gage (.9) galvanized steel at 45° angle on 6<sup>11/16</sup>" (170) centers.

Screen: 1/2" mesh x 19 gage (13 x 1.1) galvanized steel in removable frame.

Finish: Select finish specification from Ruskin Finishes Brochure.

## PERFORMANCE DATA

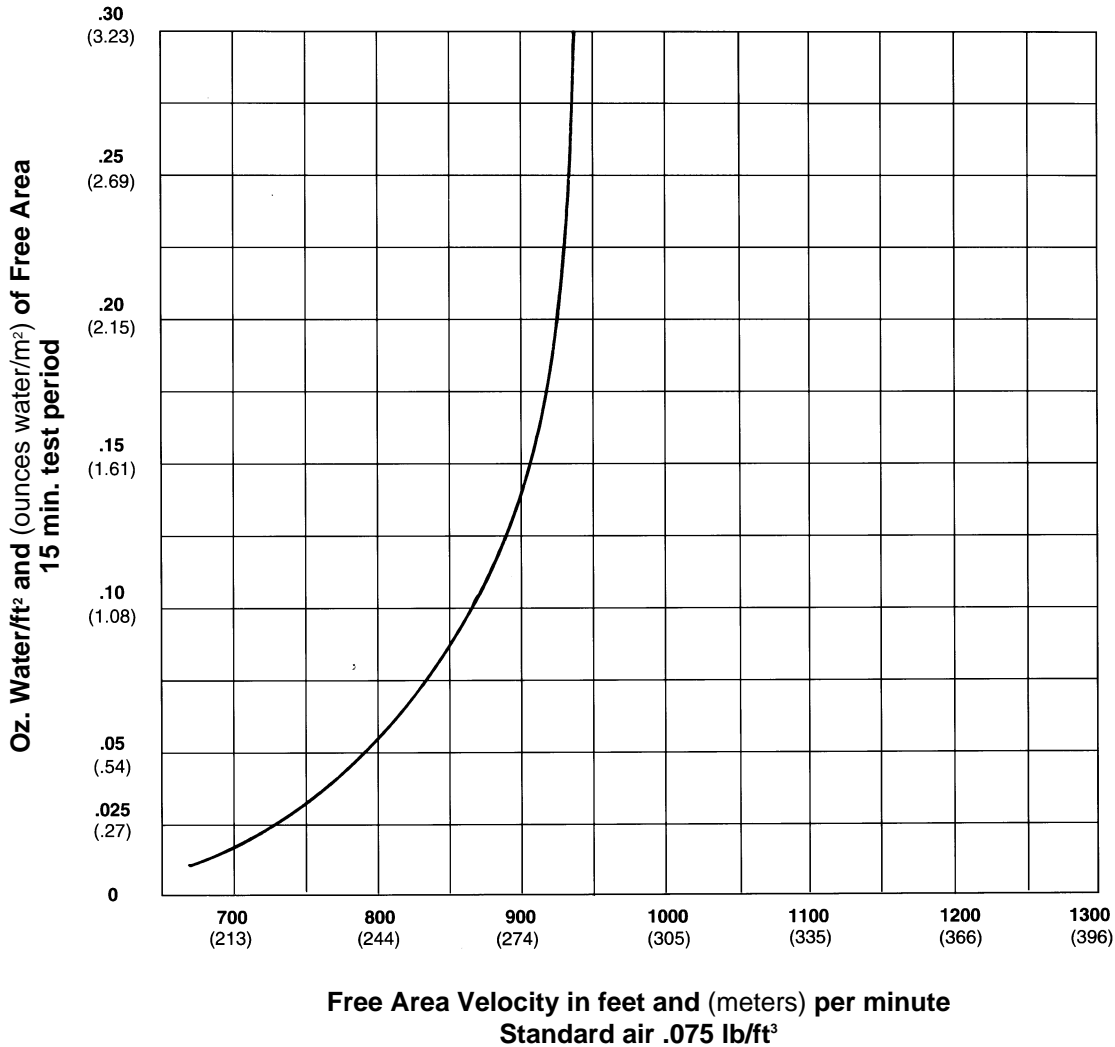
AMCA Standard 500 provides a reasonable basis for testing and rating louvers. Testing to AMCA 500 is performed under a certain set of laboratory conditions. This does not guarantee that other conditions will not occur in the actual environment where louvers must operate.

Designs should provide a reasonable safety factor for louver performance by selecting at some point below pressure drop or water penetration system requirements.

### WATER PENETRATION

Test size 48" wide x 48" high (1219 x 1219)

Beginning point of water penetration at .01 oz./sq. ft. is 668 fpm (204 m/min).



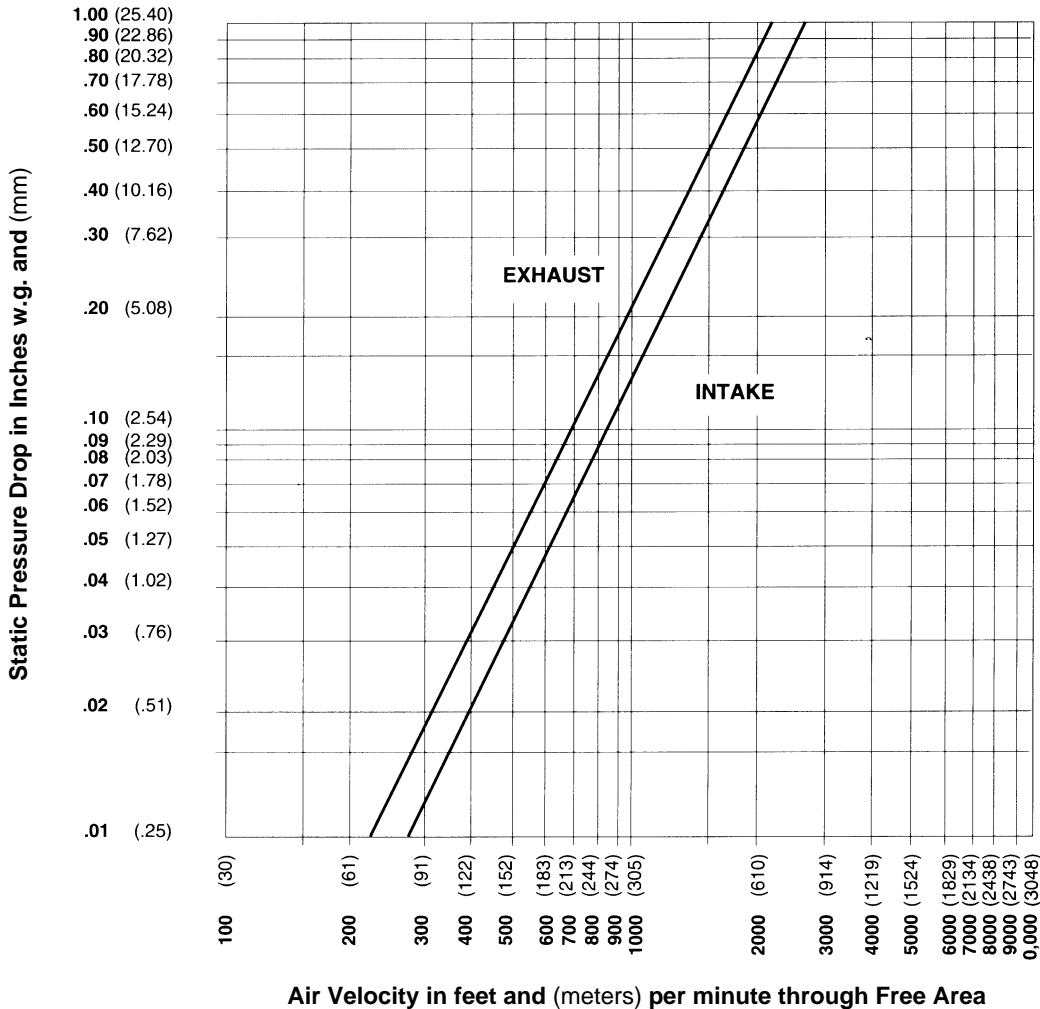
# FREE AREA GUIDE

Free Area Guide shows free area in ft<sup>2</sup> and m<sup>2</sup> for various sizes of L6811

Width – Inches and Meters

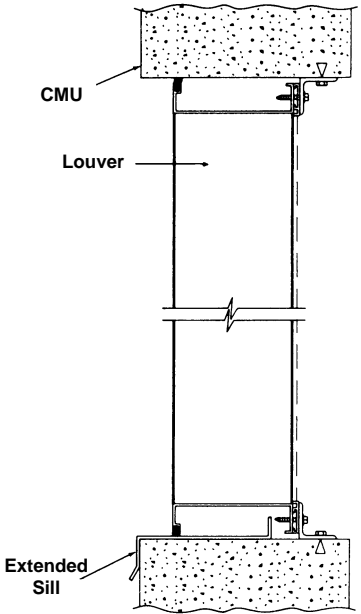
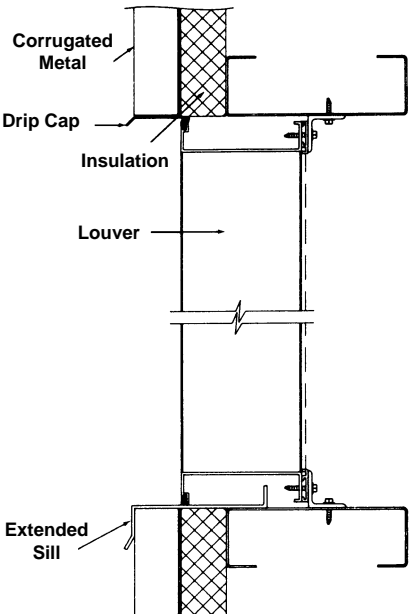
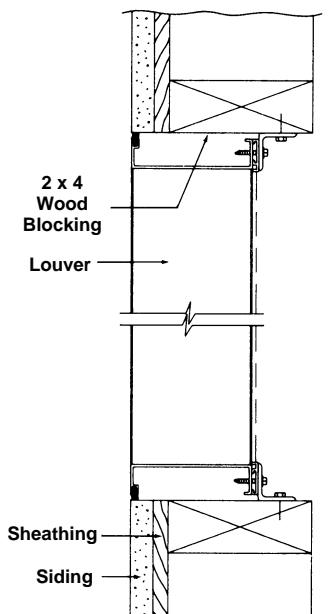
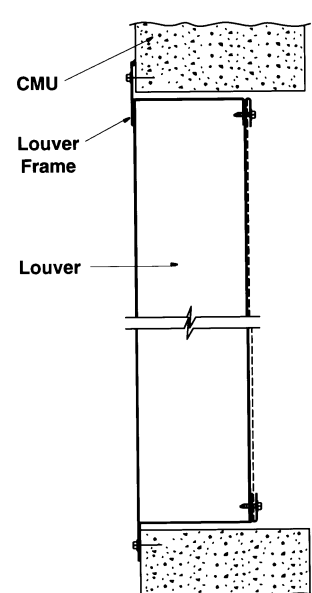
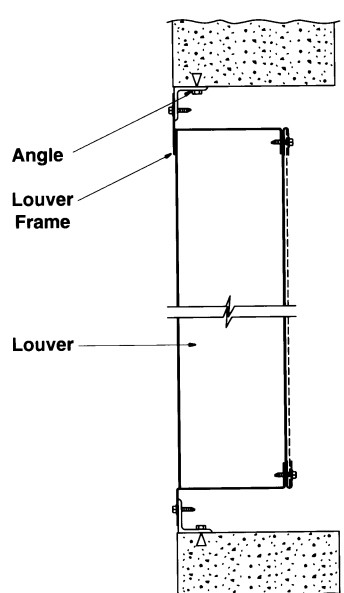
Height – Inches and Meters	12		18		24		30		36		42		48		54		60		66		72		78		84		90		96	
	ft	m	ft	m	ft	m	ft	m	ft	m	ft	m	ft	m	ft	m	ft	m	ft	m	ft	m	ft	m	ft	m	ft	m	ft	m
12	.30	.46	.61	.76	.91	1.07	1.22	1.37	1.52	1.68	1.83	1.96	2.13	2.29	2.44															
18	.46	.61	.76	.91	1.07	1.22	1.37	1.52	1.68	1.83	1.96	2.13	2.29	2.44																
24	.61	.76	.91	1.07	1.22	1.37	1.52	1.68	1.83	1.96	2.13	2.29	2.44																	
30	.76	.91	1.07	1.22	1.37	1.52	1.68	1.83	1.96	2.13	2.29	2.44																		
36	.91	1.07	1.22	1.37	1.52	1.68	1.83	1.96	2.13	2.29	2.44																			
42	1.07	1.22	1.37	1.52	1.68	1.83	1.96	2.13	2.29	2.44																				
48	1.22	1.37	1.52	1.68	1.83	1.96	2.13	2.29	2.44																					
54	1.37	1.52	1.68	1.83	1.96	2.13	2.29	2.44																						
60	1.52	1.68	1.83	1.96	2.13	2.29	2.44																							
66	1.68	1.83	1.96	2.13	2.29	2.44																								
72	1.83	1.96	2.13	2.29	2.44																									
78	1.96	2.13	2.29	2.44																										
84	2.13	2.29	2.44																											
90	2.29	2.44																												
96	2.44																													

# PRESSURE DROP



Ratings do not include the effect of a bird screen.

# TYPICAL INSTALLATION DETAILS

Masonry Wall	Metal Panel Wall	Wood Installation
 <p>CMU</p> <p>Louver</p> <p>Extended Sill</p>	 <p>Corrugated Metal</p> <p>Drip Cap</p> <p>Insulation</p> <p>Louver</p> <p>Extended Sill</p>	 <p>2 x 4 Wood Blocking</p> <p>Louver</p> <p>Sheathing</p> <p>Siding</p>
Flange Mount	Angle Subframe	
 <p>CMU</p> <p>Louver Frame</p> <p>Louver</p>	 <p>Angle</p> <p>Louver Frame</p> <p>Louver</p>	

Accessories at additional cost.