



FINISH WARRANTY

Finish	Warranty Period	Additional Terms
Class I Anodized	5 years from date of product shipment	<p>Seller warrants the Finish under normal atmospheric conditions:</p> <ul style="list-style-type: none"> • Will not crack, craze, flake or blister. • Will not change or fade more than five (5) Delta-E Hunter units as determined by ASTM method D-2244. • Will not chalk in excess of ASTM D-4214-07 number eight (8) rating, determined by the procedure outlined in ASM D-4214-07 specification test. <p>Any forming or welding must be done prior to finishing. Post forming or welding will void Warranty.</p> <p>This Warranty applies only if the anodized aluminum product is installed in strict accordance with Seller's recommended practices and maintained in accordance with AAMA (American Architectural Manufacturers Association) publication number 609 and 610-09 ("Cleaning and Maintenance Guide for Architecturally Finished Aluminum").</p>
Class II Anodized	3 years from date of product shipment	
AAM12C21A21	1 year from date of product shipment	
Finish	Warranty Period	Additional Terms
70% PVDF (Polyvinylidene Fluoride)	20 years from date of product shipment	<p>Seller warrants that the Finish under normal atmospheric conditions:</p> <ul style="list-style-type: none"> • Will not peel check, crack, flake or blister. • Chalk in excess of a numerical rating of eight (8) when measured in accordance with the standard procedures specified in ASTM D-4214. • Fade or change in color in excess of five (5) Delta-E Hunter units in accordance with the ASTM method of testing D-2244. Color change shall be measured on an exposed painted surface that has been cleaned of external deposits/soils and chalk and the corresponding values measured on the original or unexposed painted surfaces. It is understood that fading or color changes may not be uniform if the surfaces are not equally exposed to the sun and elements. <p>Warranty Exclusions:</p> <ul style="list-style-type: none"> • Product which is installed within 1000 feet of a salt water shoreline at mean high tide or other marine environment. (In areas of high salt concentration, a systematic maintenance program must be instituted to clean the surface periodically so as to prevent the accumulation of concentrated salt deposits). <p>Seller's sole liability and Buyer's sole remedy shall be limited to refinishing the defective coated Finish at Seller's expense. The Warranty on any refinished Product shall not extend the remainder of the Warranty period applicable to the Product originally coated.</p>
50% PVDF (Polyvinylidene Fluoride)	5 years from date of product shipment for STEEL louver products.	
Pearledize 50		
Pearledize 70		