RUSKIN finishes enhance product appearance to blend with other colors selected. These same finishes provide extended weathering resistance similar to adjacent building surfaces. RUSKIN provides most finishes available to architects and engineers. The standard finishes described herein represent those finishes usually selected, specified, or required for most applications.

**Finishes and Color Guide**

**Standard Colors**

- *BONE WHITE (24)*
- *DARK BRONZE (75)*
- *PORTLAND STONE (49)*
- *LIGHT STONE (43)*
- *SHELBURNE (69)*
- *FOREST GREEN (36)*
- *SANDSTONE (67)*
- *HERRINGBONE (37)*
- *CORONADO RED (34)*
- *SAHARA TAN (65)*
- *STONE GRAY (78)*
- *ASCOT WHITE (19)*
- *BLACK (89)*
- *MEDIUM BRONZE (72)*
- *TAUPE (52)*

**Pearledize 70 and Pearledize 50 Standard Colors**

9 additional colors are only available in Pearledize 70 and Pearledize 50. Clear Anodize and 3 Color Anodize colors are also available. Italicized color names and codes are available in Anodized Finish.

- *DARK BRONZE (75)*
- *MEDIUM BRONZE (72)*
- *CHAMPAGNE BRZ (71)*
- *BRIGHT SILVER (88)*
  - *Clear 204R1 & 215R1 (00)*
- *WARM SILVER (96)*
- *ASTI (86)*
- *COPPER (82)*
- *CORAL REEF (93)*
- *BLUE (05)*

* Denotes RUSKIN Color Code - Please use when ordering.

This color card is for reference only and is not meant to be used for color matching or final color approval. Shades may vary due to the color and resolution of monitors or print-outs. RUSKIN is not responsible for color matches made with this online color chart.

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## Finishes and Color Guide

Factory finishes by RUSKIN are designed for low VOC emissions and eliminate the risk of VOC emissions found in louver finishes that are applied on site. All RUSKIN manufacturing facilities operate in full compliance with all applicable air permitting regulations. All facilities maintain ISO 14001 Environmental Management Systems which include VOC emission reduction strategies including state of the art spray equipment and operator training.

### Type of Finish

<table>
<thead>
<tr>
<th>Type of Finish</th>
<th>Finish Specifications</th>
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| **2 COAT - 70% PVDF**
  - **RUSKIN Superior Finish**: 2 Coat 70% PVDF wet on wet paint finishes provide maximum resistance against color fade and chalking. This carbon-fluorine bond, unique to the resin, when coupled with the finest inorganic pigments, produces the most durable and long lasting finish in the industry. These finishes are resistant to most chemicals, acid rain, salt spray and general air pollution. **RUSKIN** offers a twenty-year warranty on these finishes in standard colors on standard extruded aluminum products. All standard colors meet or exceed AAMA 2605.
  - **2 COAT BAKED ENAMEL POLYESTER**
    - **RUSKIN High Performance Finish**: 2 coat, wet on wet, baked enamel finish with a highly durable polyester resin that provides fluoropolymer benefits such as long color life and resistance to chalking and chemicals. Its proprietary resin formulation gives it vastly superior hardness which is a major benefit during installation and aggregative environments. Ten-year warranty for standard colors are available. Before paint application, the louvers shall be thoroughly cleaned and pretreated to assure maximum performance.
| **PRIME COAT**
  - **Preparation for field painting**: Finish may be top coated with epoxy, vinyl, urethane and other heavy-duty coatings within six months of application. Prime coat contaminations always occur before field painting and requires thorough field cleaning prior to painting.
  - **PEARLEDIZE 70 AND PEARLEDIZE 50**
    - **RUSKIN’S High Pearlescent Finish**: Pearledize is a PVDF-based finish that utilizes pearlescent mica flakes to simulate the metallic appearance of anodized and metallic paint finishes.
    - **Pearledize 50 (50% PVDF)**: Meets the AAMA 2604 specification. A ten-year warranty is available on standard colors on standard extruded aluminum products.
    - **Pearledize 70 (70% PVDF)**: Pearledize 70 meets the AAMA 2605 specification. A twenty-year warranty is available on standard colors on extruded aluminum products.
| **COLOR ANODIZE**
  - **Electrolytically deposited coating on aluminum**: The color anodize process specified in Aluminum Association Code AA-C22A44 electrolytically deposits inorganic color pigment finish to a 0.7 mil (18μm) minimum surface depth on sulfuric acid anodized aluminum. Treated aluminum is sealed to convert a freshly formed aluminum oxide finish to a corrosion resistant, inert condition. Available only on aluminum. Some shade variation may occur.
  - **CLEAR ANODIZE**
    - **Clear oxide coating for aluminum**: Clear anodize preoxidizes the aluminum surface for uniform clear finish not easily affected by natural oxidizing influences. Improved metallic luster appearance is similar to mill finish. **204-R1** (Aluminum Association Code AA-C22A31) provides 0.4 mil (10μm) minimum surface depth treatment recommended for normal weather exposure. **215-R1** (Aluminum Association Code AA-C22A41) provides 0.7 mils (18μm) minimum surface depth recommended for severely corrosive and abrasive atmospheric exposure. Both finish types available only on aluminum.
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For additional information regarding finish warranties, please reference the Ruskin Finishes Warranty document on www.ruskin.com.
Dimensions in parentheses ( ) indicate microns.
*AAAMA 2605 is the most stringent performance specification for organic coatings or exterior aluminum finishes in the industry, requiring 10 years south Florida exposure.
† AAMA 2604 and requires 5 years of south Florida exposure.
Twenty-year warranties are only available on extruded aluminum products, and are subject to restrictions. Consult RUSKIN for additional information.
Finishes meet latest revision of AAMA Standard.
Size and other limitations on finish types may not apply, consult Ruskin for additional information.