

## FINISH WARRANTY

Anodized	Warranty
Class 1	5 years from product date shipment
Class 2	3 years from product date shipment
AAM12C21A21	1 year from product date shipment
Color Anodize	5 Years from product date shipment

### Additional Terms

**Seller warrants the Finish under normal atmospheric conditions:**

- Will not crack, craze, flake or blister
- Will not change or fade more than five (5) Delta-E Hunter units as determined by ASTM method D-4214-07 specification test.
- Will not chalk in excess of ASTM D-4214-07 specification test.

Any forming or welding must be done prior to finishing. Post forming or welding will void warranty. This warranty applies only if the anodized aluminum product is installed in strict accordance with Seller's recommended practices and maintained in accordance with AAMA (American Architectural Manufacturers Association) publication number 609 and 610-09 ("Cleaning and Maintenance Guide for Architecturally Finished Aluminum").

Paint	Type	Warranty
70% PVDF (Polyvinylidene Fluoride)	Aluminum	20 years
	Steel	1 year
50% PVDF (Polyvinylidene Fluoride)	Aluminum	10 years
	Steel	1 year
Pearledize 70	Aluminum	20 years
Pearledize 50	Aluminum	10 years
Prime Coat	Aluminum	1 year (Has to be finished in 6 months of ship date if field applied color)

## Additional Terms

### **Seller warrants that the Finish under normal atmospheric conditions:**

- Will not peel check, crack, flake or blister.
- Chalk in excess of a numerical rating of eight (8) when measured in accordance with the standard procedures specified in ASTM D-4214.
- Fade or change in color in excess of five (5) Delta-E Hunter units in accordance with the ASTM method of testing D-2244. Color change shall be measured on an exposed painted surface that has been cleaned of external deposits/soils and chalk and the corresponding values measured on the original or unexposed painted surfaces. It is understood that fading or color changes may not be uniform if the surfaces are not equally exposed to the sun and elements.

## Warranty Exclusions

- Product which is installed within 1000 feet of a salt water shoreline at mean high tide or other marine environment. (In areas of high salt concentration, a systematic maintenance program must be instituted to clean the surface periodically so as to prevent the accumulation of concentrated salt deposits).
- Seller's sole liability and Buyer's sole remedy shall be limited to refinishing the defective coated Finish at Seller's expense. The Warranty on any refinished Product shall not extend the remainder of the Warranty