ELC445D
Drainable Combination Louver
Extruded Aluminum

APPLICATION
The ELC445D is an 4" deep extruded aluminum, combination louver. It includes a fixed front stationary blade and a rear adjustable blade that can be operated closed. This is beneficial when the occupant requires a tight air shut off for protection of air intake and exhaust openings in building exterior walls. The louver is designed with a drainable gutter system channeling water from the blades to downspouts in the jambs, where water is exhausted out of the front of the louver.

STANDARD CONSTRUCTION

Frame
4" (102) deep, 6063T6 extruded aluminum with .080" (2.0) nominal wall thickness. Downspouts and caulking surfaces provided.

Blades
Front stationary drainable blades – 6063T6 extruded aluminum with .060" (1.5) nominal wall thickness, positioned at 45° angle and spaced approximately 47/16" (113) center to center.
Rear adjustable blades – 6063T6 extruded aluminum, .080" (2.0) nominal wall thickness for operating section widths through 48" (1219).

Screen
3/4" x .051" (19 x 1.3) expanded, flattened aluminum bird screen in removable frame. Screen adds approximately 1/2" (13) to louver depth.

Seals
Extruded vinyl blade edge seals on rear adjustable blades and flexible, compressible aluminum jamb seals.

Linkage
Concealed

Bearing
Stainless steel sleeve pressed into frame.

Axles
1/2" (13) plated steel hex.

Actuator
Locking louver quadrant.

Finish
Mill.

Minimum Size
12"w x 12"h (305 x 305)

Approximate Shipping Weight
6 lbs./ft.2 (29.3 kg per m²)

Maximum Factory Assembly Size
Shall be 48"w x 96"h (1219 x 2438).
Louvers larger than the maximum factory assembly size will require field assembly of smaller sections.

FEATURES

- Published performance ratings based on testing in accordance with AMCA Publication 511.
- 39% Free Area.
- Low water penetration and low pressure drop.
- Beginning point of water penetration at .01 oz./sq. ft. is 974 fpm (297 m/min).
- Concealed blade linkage is protected from weather exposure and reduces required installation depth.
- Adjustable rear blades provide desired shut off in the same 4" (102) deep frame normally required by a louver alone.
- Blade and jamb seals provide tight closure.
- A drain gutter in each front stationary blade and downspouts in jambs and mullions drain water from the louver with minimum water cascade from blade to blade.

NOTE:
- Dimensions in inches, parenthesis ( ) indicate millimeters.
- Units furnished 1/4" (6) smaller than given opening dimensions.

VARIATIONS

Variations to the basic design of these louvers are available at additional cost. They include:
- Extended sill.
- Electric or pneumatic actuators.
- Front or rear security bars.
- Jamb seals (optional).
- Blade edge seals (optional).
- Filter racks.
- A variety of bird and insect screens.
- Please provide rough opening dimensions for “A” and “B” dimensions. unless ordered as actual size, the louver will be provided 1/2" (12) smaller than “A” and “B” dimensions provided.
- Optional finishes available at additional cost: Prime coat, 50% PVDF (modified fluoropolymer), Epoxy, Pearlized, 70% PVDF, Clear and Anodized finishes. (Some variation in anodize color consistency is possible).

Consult Ruskin for other special requirements.

FRAME CONSTRUCTION

NOTE:
- Dimensions in inches, parenthesis ( ) indicate millimeters.
Free Area Guide shows free area in ft² and m² for various sizes of ELC445D.

### Width – Inches and Meters

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PRESSURE DROP

AMCA Standard 500 provides a reasonable basis for testing and rating louvers. Testing to AMCA 500 is performed under a certain set of laboratory conditions. This does not guarantee that other conditions will not occur in the actual environment where louvers must operate.

The louver system should be designed with a reasonable safety factor for louver performance. To ensure protection from water carry-over, design with a performance level somewhat below maximum desired pressure drop and .01 oz./sq. ft. of water penetration.

Ruskin Manufacturing Company certifies that the louver shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Standard 511 and comply with the requirements of the AMCA Certified Ratings Program. AMCA Certified Ratings Seal applies to air performance ratings and water penetration ratings only.

PERFORMANCE DATA

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AIR LEAKAGE

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**AIR LEAKAGE**

![Graph showing relationship between Static Pressure Drop in Inches w.g. and CFM Leakage per ft.² of Free Area]

**Static Pressure Drop in Inches w.g. and (Pa)**

- 10 (24.90)
- 20 (49.78)
- 30 (74.66)
- 40 (99.56)
- 50 (124.45)
- 60 (149.35)
- 70 (174.25)
- 80 (199.15)
- 90 (224.05)
- 1.00 (248.95)
- 1.10 (273.86)
- 1.20 (298.77)
- 1.30 (323.68)
- 1.40 (348.59)
- 1.50 (373.50)
- 1.60 (398.41)
- 1.70 (423.32)
- 1.80 (448.23)
- 1.90 (473.14)
- 2.00 (497.80)

**CFM Leakage per ft.² (m²) of Free Area**

- 2.00
- 1.00
- 0.90
- 0.80
- 0.70
- 0.60
- 0.50
- 0.40
- 0.30
- 0.20
- 0.10

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**LINKS TO IMPORTANT DOCUMENTS**

**Document Title**
- Paint Finishes and Color Guide
- Limited Warranty Document

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Spec ELC445D-0420/  
Replaces ELC445D-1219

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