

EME420DD

Wind-Driven Rain Stationary Louver Horizontal Blade



APPLICATION

The EME420DD is a 4" deep mechanically fastened, extruded aluminum double drainable stationary horizontal louver designed to protect air intake and exhaust openings in exterior walls. This louver offers exceptional protection against wind driven rain under the most severe conditions. This louver is designed with a drainable gutter system channeling water from the blades to downspouts in the jams, where water is exhausted out of the front of the louver.

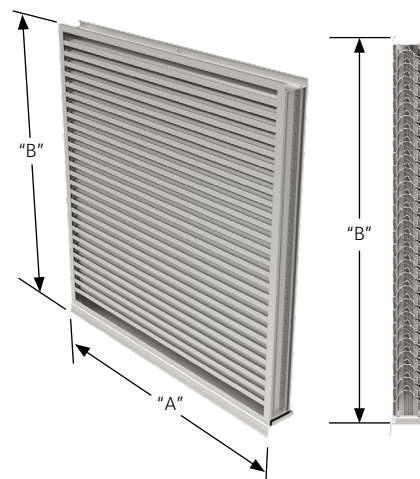
STANDARD CONSTRUCTION

Frame	4" (102) deep, 6063T6 extruded aluminum with .081" (2.1) nominal wall thickness.
Blades	6063T6 extruded aluminum .063" (1.6) nominal wall thickness. Double drainable blades are sightproof.
Screen	5/8" x .040" (16 x 1) expanded flattened aluminum bird screen in removable frame. Screen adds approximately 1/2" (13) to louver depth.
Finish	Mill.
Minimum Size	12"w x 6"h (305 x 153).
Approximate Shipping Weight	7 lbs. per sq. ft. (34.2 kg/m ²).
Maximum Factory Assembly Size	Shall be 75 sq. ft. (7m ²) per section. Single sections shall not exceed 120" x 90"h (3048 x 2286) or 90"w x 120"h (2286 x 3048). Louvers larger than the maximum single section size will require field assembly of smaller sections.
Supports	Louvers may be provided with rear mounted blade supports that increase overall louver depth depending on louver size, assembly configuration or windload.

Consult Ruskin for additional information.

FEATURES

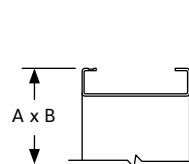
- ▶ Horizontal architectural blades minimize the penetration of wind-driven rain, reducing damage and additional operating expenses
- ▶ AMCA 540 Basic Protection
- ▶ Published performance ratings based on testing in accordance with AMCA Publication 511
- ▶ 40% Free Area
- ▶ Aluminum construction for low maintenance and high resistance to corrosion
- ▶ TAS203 Cycle Pressure-120psf



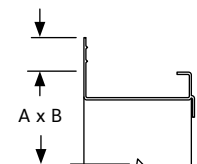
VARIATIONS

- ▶ Extended sill
 - ▶ Hinged frame
 - ▶ Front or rear security bars
 - ▶ Filter racks
 - ▶ Blank off panels
 - ▶ Installation angles
 - ▶ A variety of bird and insect screens
 - ▶ Optional finishes available at additional cost. Please see [Paint Finishes and Color Guide](#) and [Finish Type Model Chart](#) for more details. Contact louversales@ruskin.com with questions
- Consult Ruskin for other special requirements.

FRAME CONSTRUCTION OPTIONS



STANDARD



INTEGRAL FLANGE

Please reference our website www.ruskin.com for up to date LEED® information

NOTES:

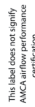
- Dimensions in inches, parenthesis () indicate millimeters.
- Units can be furnished actual size or with size deducts.

PERFORMANCE DATA



IMPACT
RESISTANT
LOUVER
Basic Protection Level D

See www.AMCA.org for all certified or listed products



CYCLE TESTED
PER AMCA 540

See www.AMCA.org for all certified or listed products



This label does not signify
AMCA performance
certification.

Ruskin certifies that the EME420DD shown herein is approved to bear the AMCA Listing Label. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication and comply with the requirements of the AMCA Listing Label Program. The AMCA Listing Label applies to Wind Borne Debris Impact Resistant Louvers.

FREE AREA GUIDE

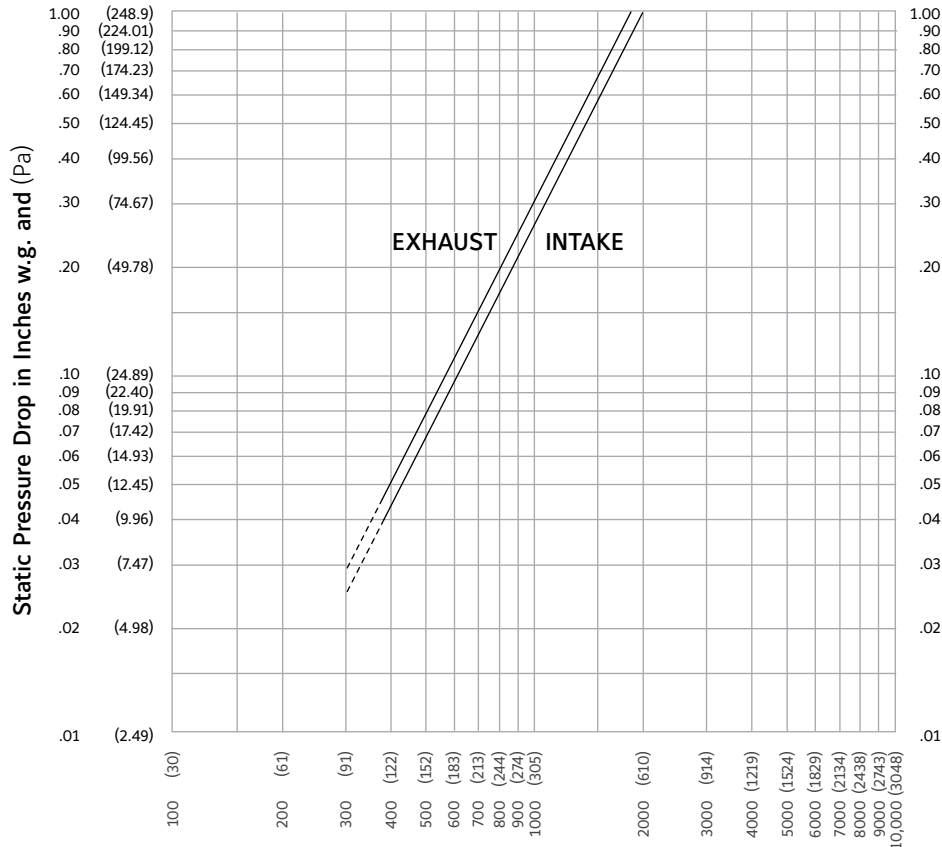
Free Area Guide shows free area in ft² and m² for various sizes of EME420DD.

Width – Inches and Meters

HEIGHT	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
	0.30	0.45	0.60	0.75	0.90	1.05	1.20	1.35	1.50	1.65	1.80	1.95	2.10	2.25	2.40	2.55	2.70	2.85	3.00
12	0.15	0.25	0.35	0.45	0.56	0.66	0.76	0.86	0.96	1.07	1.17	1.27	1.37	1.47	1.57	1.68	1.78	1.88	1.98
0.30	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.15	0.16	0.17	0.17	0.18
18	0.35	0.58	0.82	1.06	1.30	1.54	1.77	2.01	2.25	2.49	2.72	2.96	3.20	3.44	3.67	3.91	4.15	4.39	4.63
0.45	0.03	0.05	0.08	0.10	0.12	0.14	0.16	0.19	0.21	0.23	0.25	0.28	0.30	0.32	0.34	0.36	0.39	0.41	0.43
24	0.54	0.92	1.29	1.67	2.04	2.41	2.79	3.16	3.53	3.91	4.28	4.65	5.03	5.40	5.77	6.15	6.52	6.89	7.27
0.60	0.05	0.09	0.12	0.15	0.19	0.22	0.26	0.29	0.33	0.36	0.40	0.43	0.47	0.50	0.54	0.57	0.61	0.64	0.68
30	0.69	1.17	1.64	2.12	2.59	3.07	3.55	4.02	4.50	4.97	5.45	5.92	6.40	6.87	7.35	7.82	8.30	8.78	9.25
0.75	0.06	0.11	0.15	0.20	0.24	0.29	0.33	0.37	0.42	0.46	0.51	0.55	0.60	0.64	0.68	0.73	0.77	0.82	0.86
36	0.89	1.50	2.11	2.73	3.34	3.95	4.56	5.17	5.78	6.39	7.00	7.62	8.23	8.84	9.45	10.06	10.67	11.28	11.89
0.90	0.08	0.14	0.20	0.25	0.31	0.37	0.42	0.48	0.54	0.59	0.65	0.71	0.77	0.82	0.88	0.94	0.99	1.05	1.11
42	1.09	1.84	2.58	3.33	4.08	4.82	5.57	6.32	7.07	7.81	8.56	9.31	10.05	10.80	11.55	12.30	13.04	13.79	14.54
1.05	0.10	0.17	0.24	0.31	0.38	0.45	0.52	0.59	0.66	0.73	0.80	0.87	0.94	1.00	1.07	1.14	1.21	1.28	1.35
48	1.24	2.09	2.94	3.78	4.63	5.48	6.33	7.18	8.03	8.88	9.73	10.58	11.43	12.27	13.12	13.97	14.82	15.67	16.52
1.20	0.12	0.19	0.27	0.35	0.43	0.51	0.59	0.67	0.75	0.83	0.90	0.98	1.06	1.14	1.22	1.30	1.38	1.46	1.54
54	1.44	2.42	3.41	4.39	5.38	6.36	7.34	8.33	9.31	10.30	11.28	12.27	13.25	14.24	15.22	16.21	17.19	18.18	19.16
1.35	0.13	0.23	0.32	0.41	0.50	0.59	0.68	0.77	0.87	0.96	1.05	1.14	1.23	1.32	1.42	1.51	1.60	1.69	1.78
60	1.63	2.75	3.88	5.00	6.12	7.24	8.36	9.48	10.60	11.72	12.84	13.96	15.08	16.20	17.32	18.44	19.56	20.68	21.81
1.50	0.15	0.26	0.36	0.46	0.57	0.67	0.78	0.88	0.99	1.09	1.19	1.30	1.40	1.51	1.61	1.72	1.82	1.92	2.03
66	1.78	3.01	4.23	5.45	6.67	7.90	9.12	10.34	11.56	12.79	14.01	15.23	16.45	17.68	18.90	20.12	21.34	22.57	23.79
1.65	0.17	0.28	0.39	0.51	0.62	0.73	0.85	0.96	1.08	1.19	1.30	1.42	1.53	1.64	1.76	1.87	1.98	2.10	2.21
72	1.98	3.34	4.70	6.06	7.41	8.77	10.13	11.49	12.85	14.21	15.56	16.92	18.28	19.64	21.00	22.36	23.71	25.07	26.43
1.80	0.18	0.31	0.44	0.56	0.69	0.82	0.94	1.07	1.19	1.32	1.45	1.57	1.70	1.83	1.95	2.08	2.21	2.33	2.46
78	2.18	3.67	5.17	6.66	8.16	9.65	11.14	12.64	14.13	15.63	17.12	18.61	20.11	21.60	23.10	24.59	26.09	27.58	29.07
1.95	0.20	0.34	0.48	0.62	0.76	0.90	1.04	1.18	1.31	1.45	1.59	1.73	1.87	2.01	2.15	2.29	2.43	2.56	2.70
84	2.38	4.01	5.64	7.27	8.90	10.53	12.16	13.79	15.42	17.05	18.68	20.31	21.94	23.57	25.20	26.83	28.46	30.09	31.72
2.10	0.22	0.37	0.52	0.68	0.83	0.98	1.13	1.28	1.43	1.59	1.74	1.89	2.04	2.19	2.34	2.49	2.65	2.80	2.95
90	2.53	4.26	5.99	7.72	9.45	11.19	12.92	14.65	16.38	18.11	19.84	21.58	23.31	25.04	26.77	28.50	30.24	31.97	33.70
2.25	0.23	0.40	0.56	0.72	0.88	1.04	1.20	1.36	1.52	1.68	1.85	2.01	2.17	2.33	2.49	2.65	2.81	2.97	3.13
96	2.72	4.59	6.46	8.33	10.19	12.06	13.93	15.80	17.67	19.53	21.40	23.27	25.14	27.00	28.87	30.74	32.61	34.47	36.34
2.40	0.25	0.43	0.60	0.77	0.95	1.12	1.30	1.47	1.64	1.82	1.99	2.16	2.34	2.51	2.69	2.86	3.03	3.21	3.38
102	2.92	4.93	6.93	8.93	10.94	12.94	14.94	16.95	18.95	20.95	22.96	24.96	26.96	28.97	30.97	32.97	34.98	36.98	38.99
2.55	0.27	0.46	0.64	0.83	1.02	1.20	1.39	1.58	1.76	1.95	2.14	2.32	2.51	2.69	2.88	3.07	3.25	3.44	3.63
108	3.07	5.18	7.28	9.39	11.49	13.60	15.70	17.81	19.91	22.02	24.12	26.23	28.34	30.44	32.55	34.65	36.76	38.86	40.97
2.70	0.29	0.48	0.68	0.87	1.07	1.26	1.46	1.66	1.85	2.05	2.24	2.44	2.64	2.83	3.03	3.22	3.42	3.61	3.81
114	3.27	5.51	7.75	9.99	12.23	14.47	16.72	18.96	21.20	23.44	25.68	27.92	30.16	32.40	34.65	36.89	39.13	41.37	43.61
2.85	0.30	0.51	0.72	0.93	1.14	1.35	1.55	1.76	1.97	2.18	2.39	2.60	2.81	3.01	3.22	3.43	3.64	3.85	4.06
120	3.47	5.84	8.22	10.60	12.97	15.35	17.73	20.11	22.48	24.86	27.24	29.61	31.99	34.37	36.75	39.12	41.50	43.88	46.25
3.00	0.32	0.54	0.76	0.99	1.21	1.43	1.65	1.87	2.09	2.31	2.53	2.75	2.98	3.20	3.42	3.64	3.86	4.08	4.30

PRESSURE DROP

Pressure Drop testing performed on 48" x 48" (1219 x 1219) unit

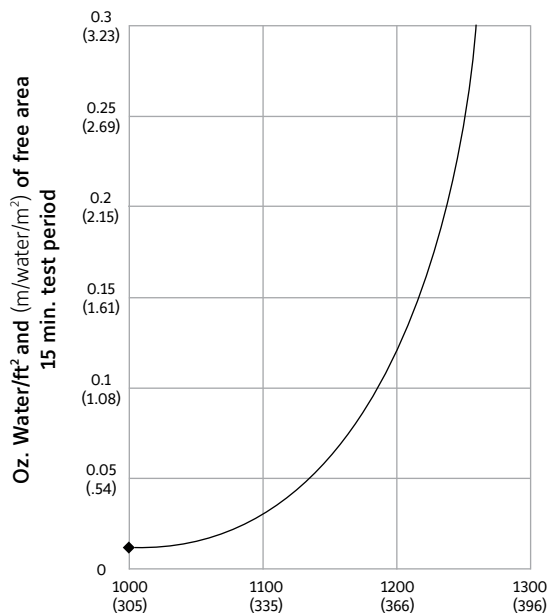


Ratings do not include the effect of a bird screen.

Air Velocity in feet and (meters) per minute through Free Area
(Data corrected to standard air density and AMCA figure or figures tested to 5.5)

WATER PENETRATION GRAPH

Test size 48" wide X 48" high (1219 X 1219)
Beginning point of water penetration at .01 oz. /sq. ft. is
above 996 fpm (304 m/min).



Ruskin Company certifies that the louver shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to air performance ratings, water penetration ratings and wind driven rain ratings only.

WIND-DRIVEN RAIN PERFORMANCE

Test size is 1m x 1m (39" x 39") core area, 1.04m x 1.12m (41" x 44") nominal. Free Area of test louver is 5.45 ft² (.51m²).

29 mph (13 m/s) wind & 3" (76) per hour rain conditions				
Core Velocity ₁ fpm (m/s)	Airflow cfm (m ³ /min)	Free Area Velocity ₂ fpm (m/sec.)	Effectiveness Ratio	Class ₃
0 (0)	0 (0)	0 (0)	99.9%	A
0 (0)	0 (0)	0 (0)	99.9%	A
0 (0)	0 (0)	0 (0)	99.9%	A
283 (1.4)	3052 (86.4)	726 (221.3)	99.9%	A
376 (1.9)	4049 (114.7)	964 (293.8)	99.9%	A
464 (2.4)	4992 (141.4)	1190 (362.7)	99.1%	A
578 (2.9)	6224 (176.3)	1482 (451.9)	96.5%	B
681 (3.5)	7334 (207.7)	1746 (532.2)	93.2%	C

50 mph (22 m/s) wind & 8" (203) per hour rain conditions				
Core Velocity ₁ fpm (m/s)	Airflow cfm (m ³ /min)	Free Area Velocity ₂ fpm (m/sec.)	Effectiveness Ratio	Class ₃
0 (0)	0 (0)	0 (0)	99.9%	A
101 (.5)	1084 (30.7)	259 (78.9)	99.8%	A
175 (.9)	1889 (53.5)	349 (136.9)	99.7%	A
296 (1.5)	3189 (90.3)	759 (231.3)	99.3%	A
390 (2.0)	4199 (118.9)	1000 (304.8)	98.3%	B
491 (2.5)	5289 (149.8)	1259 (383.7)	97.2%	B
567 (2.9)	6104 (172.9)	1454 (443.2)	96.0%	B
687 (3.5)	7392 (209.3)	1762 (537.1)	91.6%	C

NOTES:

- Core area is the open area of the louver face (face area less louver frames). Core Velocity is the airflow velocity through the Core Area of the louver (1m x 1m).
- Free Area of test size is calculated per AMCA standard 500-L.
- Wind Driven Rain Penetration Classes:

Class	Effectiveness
A	1 to .99
B	0.989 to 0.95
C	0.949 to 0.80
D	Below 0.8
- Intake Discharge Loss Class 3 Discharge Loss Coefficient is calculated by dividing a louvers' actual airflow rate vs. a theoretical airflow for the opening. It provides an indication of the louvers' airflow characteristics.

Discharge Loss Classes:

Class Discharge Loss Coefficient

- | | |
|---|-----------------|
| 1 | 0.4 and above |
| 2 | 0.3 to 0.399 |
| 3 | 0.2 to 0.299 |
| 4 | 0.199 and below |

(The higher the coefficient, the less resistance to airflow.)

- The AMCA Wind Driven Rain Test is performed in a laboratory environment and incorporates controlled wind, water and system airflow effects. In actual field installations, storms may create conditions not considered by the AMCA test. Penthouse and similar applications where wind can pass through multiple louvers in an enclosure is another condition that is not simulated by AMCA tests. These applications can create elevated water penetration rates through any louver. Because of these uncontrolled situations, it is recommended that provisions to manage water penetration through louvers be included in the building design.

LINKS TO IMPORTANT DOCUMENTS

Document Title
Paint Finishes and Color Guide
Limited Warranty Document



3900 Doctor Greaves Road
Grandview, MO 64030
Website: www.ruskin.com
Phone: (816) 761-7476